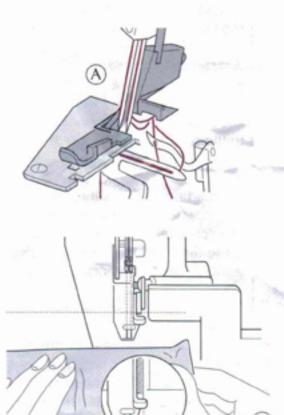
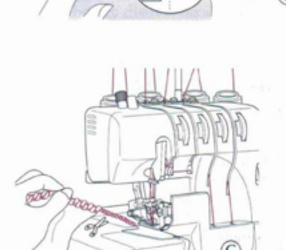
## **Serging**

Serging is somewhat different than sewing with a conventional sewing machine. You can serge without fabric under the foot to create a thread chain for decorative purposes. The machine won't jam. With the Simplicity serger, it isn't necessary to lift the presser foot to insert the fabric; just place it at the toe of the foot and start to serge. Be careful not to pull the fabric - the machine will feed it evenly without help. At the end of a seam, just sew off the edge of the fabric.





Before beginning a project, test serge on a fabric scrap to make sure the machine is threaded properly and the tensions are set correctly. Here's a step-by-step guide for serging with fabric:

## Starting to Serge

- Place all threads under the presser foot and toward the back (Diagram A).
- 2. Lower the presser foot.
- Turn the handwheel toward you 2 of 3 times to make sure a thread chain is forming.
- Press the foot control while gently pulling threads toward the back, making a 2-3" thread chain.
- Place the fabric under the toe of the foot, aligning the fabric edge about 1/4" to the right of the foot (Diagram B).
- Gently hold the thread chain behind the presser foot with your left hand and start serging.

## End of Seam

- When the needle reaches the end of the fabric seam, chain-off by running the machine until the thread chain is about 2-3" long.
- Stop the machine and cut the thread chain close to the fabric (diagram C).
- To secure the seam, place a dot of seam sealant at the end of the seam. Let dry and trim the thread chain or pull the thread chain back through the seam using a yarn needle.

Simplicity Sewing Machine Education Helpline: 800-335-0025